

Table XXXI Cylindrical Roller Thrust, Inch Deviation of Shaft Diameters from Nominal

BEARING BORE B		BORE TOLERANCE NORMAL		SHAFT O.D. DEVIATION		RESULTANT FIT	
OVER	INCL.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm	In./mm
0.0000	3.0000	-.0010	0	-.0010	-.0020	.0000	.0020L
0.0000	76.200	-.025	0	-.025	-.051	0	.051 L
3.0000	8.0000	-.0015	0	-.0015	-.0025	.0000	.0025L
76.2000	203.200	-.038	0	-.038	-.076	0	.076 L
8.0000	13.0000	-.0018	0	-.0018	-.0033	.0000	.0033L
203.200	330.200	.046	0	.046	-.084	0	.084 L
13.0000	18.0000	-.0020	0	-.0020	-.0040	.0000	.0040L
330.200	457.200	-.051	0	-.051	-.102	0	.102 L
18.0000	24.0000	-.0025	0	-.0025	-.0045	.0000	.0045L
457.200	609.600	-.063	0	-.063	-.114	0	.114 L
24.0000	30.0000	-.0030	0	-.0030	-.0050	.0000	.0050L
609.6000	762.000	-.076	0	-.076	-.127	0	.127 L