

**Table XXVI Outer Race(Cup)/Housing Bore Fitting Practice,
Applies to Inch Series Tapered Roller Bearings**

BEARING O.D. RANGE		STATIONARY SHAFT		ROTATING HOUSING	
D		HOUSING I.D. DEVIATION	RESULTANT FIT	HOUSING I.D. DEVIATION	RESULTANT FIT
OVER	INCLUDING				
8.0000	12.0000	+ .0020/+ .0030	.0010L/.0030L	-.0020/- .0030	.0020T/.0040T
12.0000	24.0000	+ .0040/+ .0060	.0020L/.0060L	-.0020/- .0040	.0020T/.0060T
24.0000	36.0000	+ .0060/+ .0090	.0030L/.0090L	-.0020/- .0050	.0020T/.0080T
36.0000	48.0000	+ .0080/+ .0120	.0040L/.0120L	-.0020/- .0060	.0020T/.0100T
48.0000	60.0000	+ .0100/+ .0150	.0050L/.0150L	-.0020/- .0070	.0020T/.0120T